SILGA SOLUTIONS FOR THERMAL MANAGEMENT SYSTEM

Flexible Heaters



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The combination of **flexible** electronics with **lightweight** support started a new generation of Flexible Heaters, that can adapt to any shape and ensure the optimal functioning of **Thermal Management System.**





SUBSTRATE MATERIALS

| | Max. operating temperature |
|----------|----------------------------|
| PET | Up to 105°C |
| PEN | Up to 125°C |
| Polymide | Up to 150°C |



RESISTIVE MATERIALS

| | Density (kg/m3) | Specific heat (J/Kg °K) |
|-----------------|--------------------|----------------------------|
| Copper | 8970 | 387 |
| Aluminum | 2707 | 900 |
| Stainless Steel | 8009 | 500 |
| Costantan | 8900 | 380 |

* other materials available on request



TECHNOLOGIES



Etched Flexible Heaters

Made on a flexible clad laminated by a photolithographic (**subtractive**) process to create very precise elements on the surface.

SUBSTRATE MATERIALS: PET, PEN, PI, PP and other insulation materials for customized solutions



PTF Flexible Heaters

Made on a flexible polymer substrate by a green **additive** process

SUBSTRATE MATERIALS: PET, PEN, PC, PI and others as fabrics



ETCHED FLEXIBLE HEATERS SPECIFICATIONS

| Working voltage | up to 400V |
|-------------------------------|--|
| Operating temperature | -40/+150°C (+200°C peak temperature for short time) |
| Power density | 0.1 - 6.5w/cm2 |
| Tolerance on resistance value | + / - 10% |
| Max. size | 600x700mm |
| Thickness | from 0.1 mm |
| Mounting | PSA or mechanical |



PTF FLEXIBLE HEATERS SPECIFICATIONS

| Working voltage | up to 250V |
|------------------|------------------------|
| Drive current | 1 A max (steady state) |
| Power density | 0,15 to 0,3 W/cm2 |
| Thickness | from 0.1 mm |
| PTC ink setpoint | from 55 to 105°C |
| Operating temp. | -40 to 80°C |



PTC INKS



Positive Temperature Coefficient (PTC) inks are used to create selfregulating heaters.

As the temperature increases, the resistance increases as well.

At a certain temperature the current flow is stopped and the temperature remains stable, **without using thermistors.**



ADDITIONAL OPTIONS

- PSA adhesives for the perfect adhesion to the surface to be heated
- Integration with leadwires, connectors, flex circuits
- **Temperature sensors** as thermostats, RTD, thermistors
- IMS substrate when a superior thermal dissipation is required





- High flexibility
- Easy installation
- Space and weight saving
- Effective heating
- Tailor-made for your needs





APPLICATIONS







Seats Interiors AdBlue tank Battery TMS Mirrors

Medical

IV fluids & blood containers Blankets Incubators Ventilators



Appliances

Refrigerators Air conditioning Coffee machines



APPLICATIONS



Wearable

Technical apparel Professional apparel Pads Gloves



Aerospace

Satellites Solar panels Cabin interiors Battery thermal control





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